

Work Order ID 61616

Monday, August 30, 2010 2:23:06 PM



Page 1

Item ID:	D412-769-044	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Aft Facing Seat Assembly, RH					
Start Date:	8/30/2010	Start Qty:	1.00			
Required Date:	9/6/2010	Req'd Qty:	1.00			
Reference:						

Approvals:	Process Plan:		Date:	10-8-30	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-769	Rev B								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	1- assemble as per dwg D412-769-2								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

11/02/17 ①

11/02/17 ①

1 (RT) 11.02.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Stop



Start Date: 8/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 <i>M15128.</i>	0.00 <i>10:10</i>							
Powdercoat Powder Coating	<i>320°</i> Memo 1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041 □2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when Powdercoat□3- Powder coat remainig of assembly grey as per dwg D412-769-2□START	0.00 <i>10:40</i>				<i>1</i>	<i>BL</i>	<i>11-2-23</i>	
140 	QC3- Inspect Part Finish	0.00							
QC Quality Control	Memo	0.00				<i>1</i>	<i>φ</i>	<i>11/02/23</i>	
150 	Pick Kit	0.00							
Packaging Packaging	Memo	0.00				<i>1X</i>		<i>11/02/24</i>	

=> m.d

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1- install remaining parts as per dwg D412-769-2								
170		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
180		0.00							
	Identify as per dwg & Stock Location: <u>PPF</u>								
Packaging	Memo	0.00							
Packaging									

⇒ m-l 11/02/24

S 11/02/25

AI
RM

4/1/25 U

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Start Date: 8/30/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/28 [Signature]
ME
11-02-25

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Page 1

Work Order ID: 61616

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH




Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08.05-12 new issue DD verified by:cc
IPP Rev:B 08-07-17 revB as per dwg DD verified by:cc
IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A  Bolt		Purchased	No			110	Each	1,522.000	6	6			
NI 116632													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>	m-l 11/02/24		
				ST350				1522			6x		
				105057				522					
				115016				500					
				115371				500					
AN4-15A  Bolt		Purchased	No			110	Each	387.0000	2	2			
EB 11/02/17													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>	M 116786 (2x)		
				ST338				112					
				ST358				275					
				112905				12					
				114784				21					
				115108				142					
				115371				100					
AN45-13A  EYE BOLT		Purchased	No			110	Each	35.0000	1	1			
EB 11/02/17													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>	1		
				ST362				35					
				114801				15					
				115358				20					

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Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No 110 Each 175.0000 6
Bolt

Location	Loc Qty	Loc Code
ST337	175	
114752	25	
115108	100	
115429	50	

AN5-13A Purchased No 110 Each 60.0000 2
Bolt

Location	Loc Qty	Loc Code
ST338	60	
114615	20	
115316	40	

AN525-10R24 Purchased No 110 Each 137.0000 9
Screw

Location	Loc Qty	Loc Code
ST325	137	
114056	137	

AN960JD10 NAS1149D0363J Purchased No 110 Each 6.0000 21
Washer

Location	Loc Qty	Loc Code
ST	6	
107715	6	

AN960JD416 NAS1149D0463J Purchased No 110 Each 0.0000 4
Washer

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Work Order ID: 61616

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

AN960JD516

NAS1149D0563J Purchased

No

110

Each

34.0000

20

20

Washer

47 M116540 (20x)

Signature: EJS 11/02/17

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

D3766-2

Manufactured

No

110

Each

3.0000

1

1

Front Rail, RH

Signature: EJS 11/02/17

Location

Loc Qty

Loc Code

ST254

3

60375

3

D3766-3

Manufactured

No

110

Each

3.0000

1

1

Rear Rail

Signature: EJS 11/02/17

Location

Loc Qty

Loc Code

ST254

3

56314

3

D3767-1

Manufactured

No

110

Each

6.0000

1

1

Upper Rail

Signature: EJS 11/02/17

Location

Loc Qty

Loc Code

ST254

6

54310

6

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 61616

Parent Item: D412-769-044



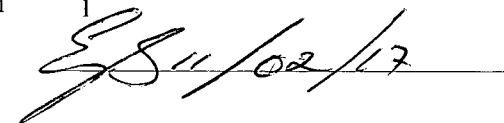
Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

D3782-041	Manufactured	No	110	Each	3.0000	1	1
							
Front Inboard Leg Assembly							
							</

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 5

Work Order ID: 61616

Parent Item: D412-769-044






Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

D3783-043	Manufactured	No	110	Each	2.0000	2		
								
Longitudinal Brace Assembly								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST249A	2				
			60370	2				
D3783-045	Manufactured	No	110	Each	5.0000	1		
								
Angle Brace Assembly								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST248	5				
			56319	2				
			60371	3				
D3784-041	Manufactured	No	110	Each	1.0000	1		
								
Seat Support Assembly, Center								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST248	1				
			56320	1				
D3784-043	Manufactured	No	110	Each	2.0000	1		
								
Seat Support Assembly, LH								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST247	2				
			56321	2				
D3784-044	Manufactured	No	110	Each	0.0000	1		
								
Seat Support Assembly, RH								

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 61616

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No

110 Each

2,174.000 9



Nut

Location

Loc Qty

Loc Code

ST300

2174

114523

115

114718

59

114784

2000



9
8/31/02/17
M115835 (9X)

MS21042L4 Purchased No

110 Each

2,535.000 2



Nut

Location

Loc Qty

Loc Code

ST300

2535

112314

12

113422

68

114523

28

114718

16

114784

491

115108

1920



2
8/31/02/17
M116188 (2X)

AN525-10R22 Purchased No

160 Each

111.0000 13



Screw

Location

Loc Qty

Loc Code

ST325

111

113595 ✓

111



13
M-1 11/02/24

AN960JD10L NAS1149D0332 Purchased No

160 Each

2,479.000 13



Washer

Location

Loc Qty

Loc Code

ST348

2479

110985

2479

101340



13X
M-1 11/02/24

PTO

11X
2X

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D 412-769-044 PAR #: N/A Fault Category: Prod-Sm FAB NCR: Yes No DQA: ff Date: 11-03-01
 Resolution: re-work Disposition: re-work QA: N/C Closed: CK Date: 11/03/02

NCR: <u>61616</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>11/02/02</u>	<u>160</u>	<u>QTY. 10 AW60-10L USED</u> <u>IN LBU OF AW960SDIOL</u> <u>REASON: OUT OF STOCK OF</u> <u>AW960SDIOL.</u>	<u>11/02/02</u> <u>aslon</u>	<u>ACCEPTABLE, THIS WO</u> <u>ONLY.</u>	<u>Mk</u> <u>11/02/02</u>	<u>S</u> <u>11/02/02</u>	<u>11/02/02</u> <u>aslon</u>	<u>S</u> <u>11/02/02</u>
		<u>2.6 employee thought part work</u> <u>were the same without</u> <u>asking. Lack of Attention</u>						

NOTE: Date & initial all entries

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Work Order ID: 61616

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

D3774-1 Manufactured No 160 Each 3.0000
Seat Bottom, LH/RH



1
m. 11/02/24

Location	Loc Qty	Loc Code
ST275	3	
60373 ✓	3	

D3774-3 Manufactured No 160 Each 3.0000
Seat Back, LH/RH



1
m. 11/02/24

Location	Loc Qty	Loc Code
ST257	3	
B62415 ✓	3	
55383	3	

D3775-1 Manufactured No 160 Each 4.0000
Guard



2
m. 11/02/24

Location	Loc Qty	Loc Code
ST249	4	
B62354	4	
54313	4	

D3792-1 Manufactured No 160 Each 57.0000
Seat Belt Eye Bolt



3
m. 11/02/24

Location	Loc Qty	Loc Code
ST249A	57	
42020 ✓	34	
55921	23	

3x

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Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 8/30/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No 160 Each 2,174.000 9 19



Nut

M 115835

Location	Loc Qty	Loc Code
ST300	2174	
114523	115	
114718	59	
114784	2000	



19 M-1 11/02/24

MS21042L5 Purchased No 160 Each 641.0000 12 12



Nut

Location	Loc Qty	Loc Code
ST139	141	
114813	141	
ST300	500	
115156	500	



12 12 11/02/17

M115594
(12)

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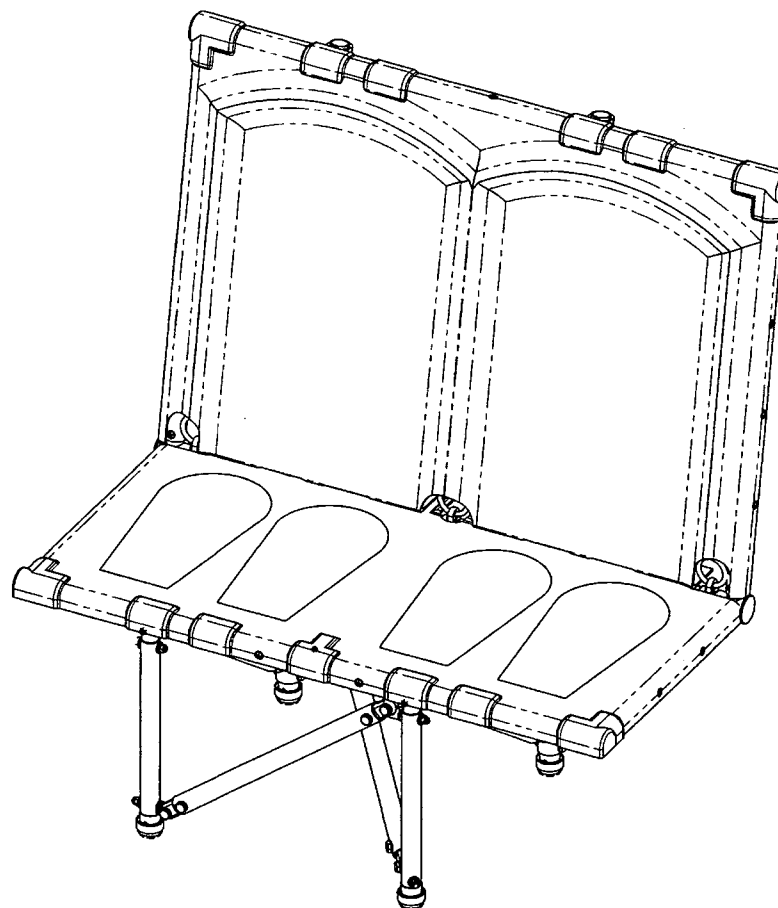
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D412-769-044 AFT FACING SEAT, RH

STOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *6666*

D410-8-30

RELEASE
08.07.10 *MP*

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>HS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>HS</i>	D412-769-2	08.06.04
APPROVED	<i>HS</i>	TITLE	SCALE
DE APPR.	<i>HS</i>	AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

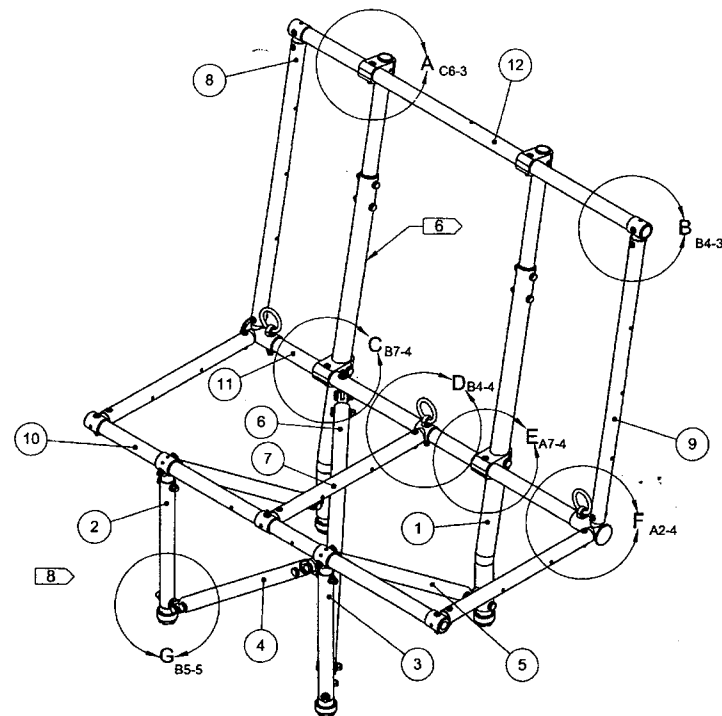
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



D412-769-044 AFT FACING SEAT, RH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3767-1
UPPER RAIL
REF

D3782-045
BACK LEG ASSY
REF

DETAIL A D2-2
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL

D3767-1
UPPER RAIL
REF

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL B C1-2
SEAT SUPPORT END ATTACHMENT (TYP)
5 PL

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D3782-045
BACK LEG ASSY
REF

AN45-13A EYE BOLT (1)
NAS1149D0568J WASHER (1)
MS21042L5 NUT (1)

D3766-3
REAR RAIL
REF

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)

D3766-3
REAR RAIL
REF

D3782-045
BACK LEG ASSY
REF

DETAIL E C2-2
REAR RAIL TO BACK LEG ATTACHMENT

D3784-041
SEAT SUPPORT ASSY, CENTER
REF

D3766-3
REAR RAIL
REF

DETAIL D C1-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)

D3792-1 SEAT BELT EYE BOLT (1)
NAS1149D0568J WASHER (2)
MS21042L5 NUT (1)




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08.07.10/11/12

D3775-1
GUARD
REF

D3784-044
SEAT SUPPORT ASSY, RH
REF

DETAIL F B1-2
SEAT SUPPORT ATTACHMENT
2 PL

W/O 6666

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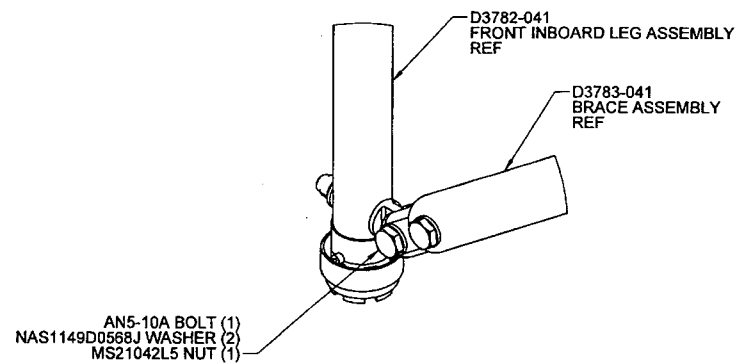
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DETAIL G_{B3-2}
BRACE ATTACHMENT
 6 PL

w/b labels

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 08.07.10

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

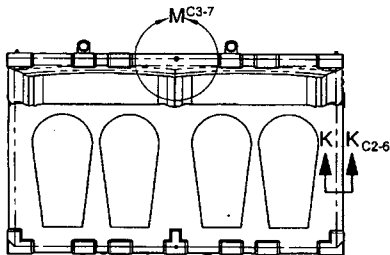
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

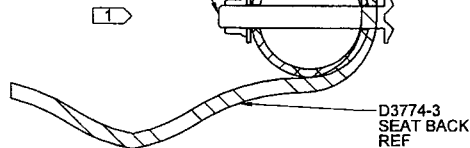
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8 7 6 5 4 3 2 1



AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

D3784-044
SEAT SUPPORT, RH
REF



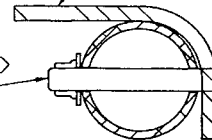
SECTION H-H

B7-6

AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

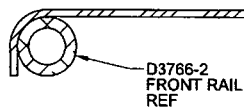
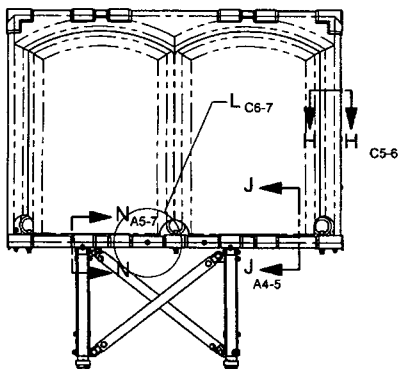
2

D3774-1
SEAT BOTTOM
REF



SECTION K-K

D7-6



SECTION J-J

B7-6

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF





D3766-3
REAR RAIL
REF

3

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL

NOTES:

- 1) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
- 2) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
- 3) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

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8 7 6 5 4 3 2 1

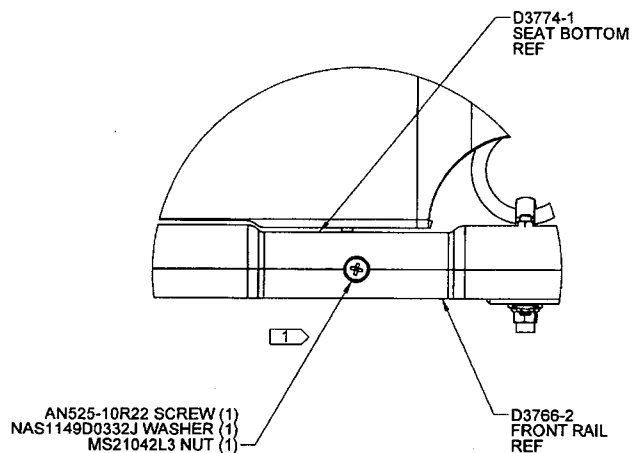
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

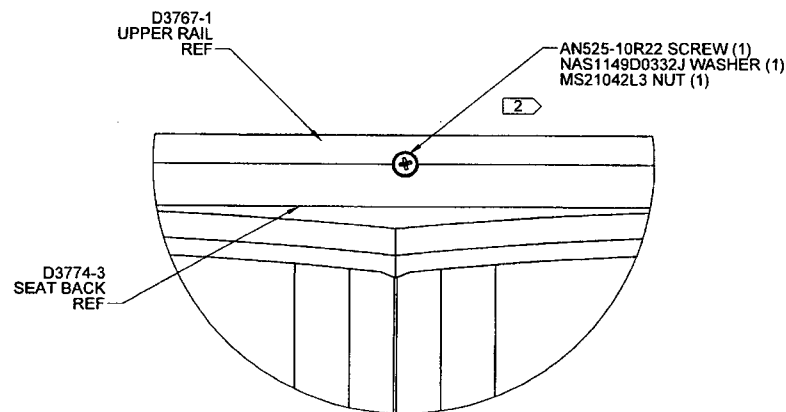
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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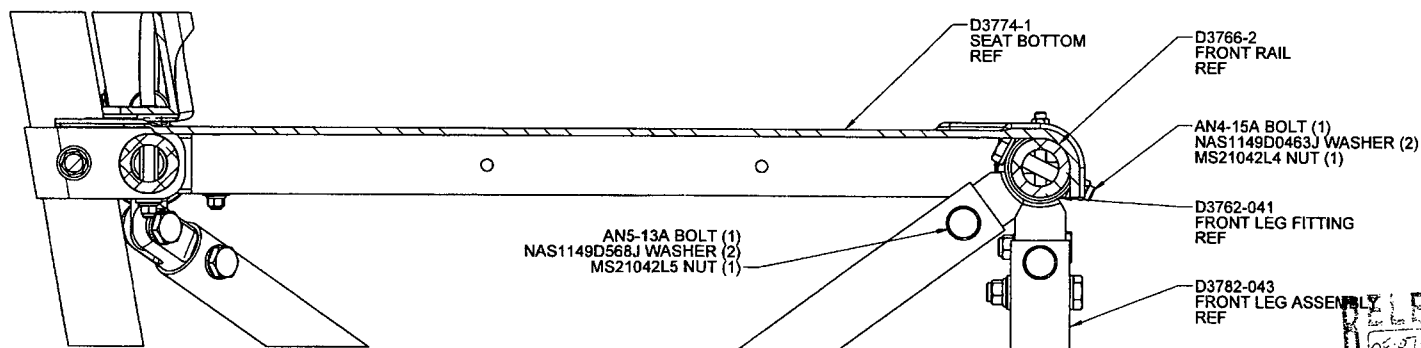
NOTE: Date & initial all entries



DETAIL L B7-6
SEAT BOTTOM ATTACH - FRONT DETAIL







DETAIL M D7-6
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N B7-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT

NOTES:

- 1) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL
- 2) TRANSFER DRILL HOLES $\varnothing 0.201$ FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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